Wednesday, 3/21/2007 1:59:13 PM Date: Kim Johnston .User: **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : GASKET Customer Job Number : 31402 : 12790 **Estimate Number** NIA Part Number : D35533 P.O. Number S.O. No. : N/A : 3/21/2007 D3553 REV A **Drawing Number** This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB Type First Issue **Drawing Revision** Material **Previous Run** : 3/30/2007 Qty: Each **Due Date** 10 Um: Written By Checked & Approved By New Issue 07-03-08 ec Comment : Est Rev: A **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: 41 NEOPRENE SHEET 0.063 . m 1.00 MNEO60S063 5 17 W. rie - 1 Comment: Qty.: 1.5225 sf(s) 0.1523 sf(s)/Unit Total: 030403 **NEOPRENE SHEET 0.063** M103104 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3553 Dwg Rev: 14 m 070403 Prog Rev:\_\_ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 41. 11 SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING 1 5.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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W/O:	WORK ORDER CHANGES								
DATE STEP	PROCEDURE CHANGE	By Date Qty Approval Chief Eng / Prod Mgr QC Ins	roval spector						

Part No:	9 <u>1</u>	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 07/04/0
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lac.	WORK ORDER NON-CONFORMANCE (NCR)								
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NOTE: Date & initial all entries

Date:

· Wednesday, 3/21/2007 1:59:14 PM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31402

Part Number: D35533

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE







Comment: FINAL INSPECTION/W/O RELEASE

107/04/0

Job Completion

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## Dart Aerospace Ltd

W/O:		WORK ORDER CH					
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NOTE: Date & initial all entries

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AEROSPACE PORT HADLOCK,

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SHEET 1 OF 1

SCALE

1:2

D3553

DRAWING NO.

DATE

3.46 (REF)

1.96

2.71

07.01.11

07.01.11

NEW ISSUE

GASKET

0.22×0.30 OBROUND (4 PLACES)  R0.38 (TYP)  R0.37  (TYP)	<u> </u>
1.96 2.71 Z (AYP)	3.46 (REF)
SHOP COPY SHOP COPY SHOP COPY SUBJECT TO ANIEND COPY WITHOUT NOTICE WITHOUT NOTIC	
D3553-1/-3 GASKET  D3553-3 GASKET	

(REF. DART SPEC M-NEO60-S.063)

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER

R0.38 (TYP)

R0.38 (TYP)

3.50

4.25 (REF)

D3553-1 GASKET

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0.22x0.30 **OBROUND** 

(4 PLACES)

R<sub>0.13</sub> (TYP)

MATERIAL:

FINISH:

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DART AEROSPACE LTD	Work Order:	31402
Description: GASKet	Part Number:	D3553-3
Inspection Dwg: 1)3553 Rev:A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

1			
$\sqrt{}$	First Article	Prototype	

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Α	0.29%0.30	H-0.030	0.99X030	J		VEIN	
В	3.46	H-0.030	3,46	V		NEWN	
С	2.71	+1-0.030	2.71	~		NEVA	
D	1.96	+1-0.030	1.96	J		LNRY	
E	5.86	+1-0.030	5.86	J		NEWN	
F	3.50	71-0.030	3.50	J		Vern	
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Date:		Date:	(DON-024)	Date:	N/A
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j	Rev	Date	Change	·	Revised by	Approved
		j	New Issue		KJ/RF	